



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D5549-011
Job Sheet 170771



Part No: D5549-011

Job Qty: 2 ea

Part Name: Fwd Beam Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: D5549 REV.B IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP IPP REV:B 18.01.17 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/1/18	3/1/18	0.00	0.00	Start Up Small	APR 24 2018	
110	Small Fab	2 pcs	3/2/18	3/2/18	0.00	1.33	Small Fab-9		
120	QC	2 pcs	3/2/18	3/2/18	0.00	0.00	QC5		
130	Packaging	2 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea	3/2/18	3/2/18	0.00	0.00	QC21		

Part Op 110 - 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 and D5554-3 with bolts and quick pin to Aft Beam. Descriptions: Torque nut as per dwg. (see note 8) 3- Install D5550-041 to Aft Beam. Torque nut as per dwg. (see note 9)

DAS
21
5-00

APR 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A	Bolt	16 Ea (8 ea)	90-Start up Operation	503764x6
AN4-27A	Bolt	4 Ea (2 ea)	90-Start up Operation	501936/
CBL-1240	Cable	5.6000 ft (2.8 ea)	90-Start up Operation	5037713
CBL-460	Loop Sleeve	8 Ea (4 ea)	90-Start up Operation	5047302
D5549-1 -	Fwd Beam	2 Ea (1 ea)	90-Start up Operation	5035155
D5550-041 -	Fwd Outboard Beam Assembly	2 Ea (1 ea)	90-Start up Operation	5063901
D5553-1 -	Bracket	4 Ea (2 ea)	90-Start up Operation	5060047
D5554-3 -	Bracket	2 Ea (1 ea)	90-Start up Operation	5036013
MS17984-C625	Pin, Quick Release	4 Ea (2 ea)	90-Start up Operation	5027732
MS20002C6	Washer	12 Ea (6 ea)	90-Start up Operation	5045901
MS21042L4	Nut	20 Ea (10 ea)	90-Start up Operation	5034399
MS21042L6	Nut	12 Ea (6 ea)	90-Start up Operation	504594
MS21250-06026	Bolt	12 Ea (6 ea)	90-Start up Operation	504594
NAS1149D0463J	Washer	40 Ea (20 ea)	90-Start up Operation	502448
NAS1149D0663J	Washer	12 Ea (6 ea)	90-Start up Operation	

02720

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MGR (QSI042) Approval	
Description Work Order Deviation				Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐				FAULT CATEGOR Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____							

DART AEROSPACE
 Container No: S064524
 Part: D5549--011
 Job No: 170771
 Serial No/Batch: S064524
 Revision: 8
 Inspector: _____
 Date: 04/24/18

Completed By

Hand / Supervisor
Approval VerificationC / QA Coordinator
Approval

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002720	S035648	AN4-26A	Bolt	F111925	ST342	6
002720	S063967	AN4-26A	Bolt	s041127	ST342	10
002720	S063966	AN4-27A	Bolt	s019361	ST342	4
002720	S035155	D5549-1	Fwd Beam	S035154	ST471	2
002720	S063999	D5553-1	Bracket	s060047	ST176	4
002720	S063965	D5554-3	Bracket	s036043	ST175	2
002720	S063964	MS17984-C625	Pin, Quick Release	fm138521	GA006	4
002720	S063963	MS20002C6	Washer	s027732	ST314	12
002720	S063962	MS21042L4	Nut	s045901	ST303	20
002720	S063960	MS21042L6	Nut	s034399	ST303	12
002720	S063959	MS21250-06026	Bolt	fm138484-40	GA011	12
002720	S063958	NAS1149D0463J	Washer	s045845	ST263	40
002720	S063957	NAS1149D0663J	Washer	s024481	ST263	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/23/18 11:41 AM dart.quirion.sonia